

## DATA SHEET

### CORRUGATED STEEL PIPE

**PRODUCT DESCRIPTION :** Corrugated steel pipe, galvanized (GCSP) or aluminized type 2 (ACSP).

**FUNCTION :** Water course piping.

**MANUFACTURING STANDARDS :** CSA G401 and ASTM A760/A760M.

**RAW MATERIALS :** Galvanized or aluminized type 2 steel CSA G401, ASTM 924 and ASTM A929/A929M.

**TECHNICAL DATA :** Standard length and annular corrugated end : 3 m (9.8 ft) to 12 m (39 ft).  
Structural strength: CAN/CSA - S6 (CL-625).

**AVAILABLE COUPLER :** Soil tight: see technical data table.



### TECHNICAL DATA TABLE (metric units)

Nom. dia. (mm) / Corrugation profile (mm)			Mass (kg/m) / Pipe thickness (mm)					Manning	Minimum backfill (mm)			Maximum backfill (m) / Pipe thickness (mm)				Soil tight connector SC (Split Coupler)	
38 x 6,5	68 x 13	125 x 26	1,3	1,6	2	2,8	3,5	n	CL-625	E-80	1,6	2	2,8	3,5	No. of parts	No. of corrugations	
				7				0,013	300	300	70				1	3	
				10				0,013	300	300	70				1	3	
				12				0,013	300	300	70				1	3	
				14*	19*			0,013	300	300	70	91			1	3	
				16*	22			0,013	300	300	57	73			1	3	
				17*	22	30		0,014	300	300	53	68			1	3	
				22*	25*	38		0,014	300	300	48	68			1	3	
				22*	28	38		0,015	300	300	42	54			1	3	
				29*	33*	45*		0,016	300	300	35	45	66		1	3	
				30*	36	51	67	0,016	300	300	30	39	57	69	1	5	
				36*	41*	55	73	0,016	300	300	27	35	52	63	1	5	
				37*	44*	61*	90	0,017	300	300	26	34	50	60	1	5	
				42*	48*	69*	100	0,018	300	300	23	30	44	56	1	5	
					60*	75*	120	0,019	300	300		27	40	50	1	5	
					69*	92*	125	0,022	300	300		23	33	42	1	5	
					77*	118*	150	0,022	300	500		20	27	35	2	5	
					92*	120*	160*	0,022	300	500		20	27	33	2	5	
					95*	125*	166	0,023	300	500		18	25	31	2	5	
					149*	185*		0,024	300	500			22	28	2	9	
					167*	198*		0,025	300	500			20	25	2	9	
					168*	206		0,025	300	610			19	24	2	9	
					171*	245*		0,025	300	700			18	23	2	9	
					197*	251*		0,025	300	700			16	21	2	9	
						273*		0,025	500	700				18	3	9	
						304*		0,025	500	1000				16	3	9	
							328	0,025	500	1000				14 <sup>(2)</sup>	3	9	
							372	0,025	700	1000				12 <sup>(2)</sup>	3	9	

Note 1 : In the mass/thickness columns, the symbol \* indicates that the pipes are certified by the BNQ for GCSP and ACSP. For the diameter 1400 mm, the 68x13 profile is only certified in the pipe thickness of 2.8 mm.

Note 2 : For specific use only, as the recommended flexibility limit has been exceeded.

Note 3 : Values in the table are approximate and may change without notice.

## DATA SHEET

### CORRUGATED STEEL PIPE (CONT'D)

### TECHNICAL DATA TABLE (imperial units)

Nom. dia. (in) / Corrugation profile (in)		Mass (lb/ft) / Pipe thickness (in) and Gage					Manning	Minimum backfill (in)		Maximum backfill (ft) / Pipe thickness (in) and Gage				Soil tight connector SC (Split Coupler)	
1,5 x 0,252,67 x 0,5 5 x 1		0,052	0,064	0,079	0,109	0,138	n	CL-625	E-80	0,064	16	19,12	24,138	No. of parts	No. of corrugations
		18	16	14	12	10				0,064	16	19,12	24,138		
6		4,7					0,013	12	12	230				1	3
8		6,7					0,013	12	12	230				1	3
10		8,1					0,013	12	12	230				1	3
	12	9,4*	12,8*				0,013	12	12	230	299			1	3
	15	10,8*	14,8				0,013	12	12	187	240			1	3
	16	11,4*	14,8	20,16			0,014	12	12	174	223			1	3
	18	14,8*	16,8*	26			0,014	12	12	158	223			1	3
	20	14,8*	18,8	25,53			0,015	12	12	138	177			1	3
	24	19,5*	22,2*	30,2*			0,016	12	12	115	148	217		1	3
	28	20,2*	24,2	34,27	45,02		0,016	12	12	98	128	187	226	1	5
	30	24,2*	27,6*	37	49		0,016	12	12	89	115	171	207	1	5
	32	24,9*	29,6*	41*	60,48		0,017	12	12	85	112	164	197	1	5
	36	28,2*	32,3*	46,4*	67		0,018	12	12	76	98	144	184	1	5
	40		40,3*	50,4*	80,6		0,019	12	12	89	131	164		1	5
	48		46,4*	61,8*	84		0,022	12	12	76	108	138		1	5
	56	56	51,7*	79,3*	100,8		0,022	12	20	66	89	115		2	5
		60	61,8*	80,6*	107,5*		0,022	12	20	66	89	108		2	5
		64	63,8*	84*	111,6		0,023	12	20	59	82	102		2	5
		72		100,1*	124,3*		0,024	12	20		72	92		2	9
		80		112,2*	133,1*		0,025	12	20		66	82		2	9
		84		112,9*	138		0,025	12	24		62	79		2	9
		88		114,9*	164,6*		0,025	12	28		59	76		2	9
		96		132,4*	168,7*		0,025	12	28		53	69		2	9
		108			183,5*		0,025	20	28			59		3	9
		120			204,3*		0,025	20	40			53		3	9
		132			220,4		0,025	20	40			45,9 <sup>(2)</sup>		3	9
		144			250		0,025	28	40			39,4 <sup>(2)</sup>		3	9

Note 1 : In the mass/thickness columns, the symbol \* indicates that the pipes are certified by the BNQ for GCSP and ACSP. For the diameter 56 in, the 2,67x0,5 profile is only certified in the pipe thickness of 0,109 in.

Note 2 : For specific use only, as the recommended flexibility limit has been exceeded.

Note 3 : Values in the table are approximate and may change without notice.

**APPLICATIONS :** Driveway culvert      Ventilation  
Steel culvert                                  Drainage outlet

**OPTIONS :** Special lengths (available upon request, maximum 22 m (72 ft))<sup>(1)</sup>  
Beveled cuts  
Steel eyelet<sup>(2)</sup>  
Arch pipes  
Polymer coating  
Fish baffles  
Perforation (available upon request)  
Self-adhesive neoprene roll

Note 1 : Beyond 12 m (39 ft), corrugated annular ends are not possible.

Note 2 : These eyelets must be used in accordance with current lifting and handling standards.